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# Yuyama's Quiet and Intelligent Litrea III Pouch/Compliance Packaging Automation

The robustness and versatility of the quiet Litrea III will deliver you accuracy, speed, and technician relief in addition to saving you money and time. Your silent partner in success!

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**Founded:** 1964  
**Employees:** 51  
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Your Partner in Medication  
**yuyama**

## Company Background

Yuyama, founded in 1964 in Osaka, Japan, specializes in medical and pharmaceutical automation. It is the largest pharmacy automation company worldwide, and the first company to introduce an automated prescription filling machine to the market. Yuyama started its USA division in 1996 and now has over 2,200+ machines in the U.S. market. Since our inception, we continue to grow. Innovation drives our growth, and our solutions have proven to be exceptionally reliable, user-friendly, and safe.

## Product Overview

Litrea III is the perfect solution for small to middle scale pharmacies. This product will help increase your accuracy and improve patient safety. Improve medication and patient safety with universal canisters that are designed to save you money during manufacture drug changes.

## Features & Options

### ■ Small Foot Print

Litrea III is one of the smallest in the industry. It measures 77" (height) x 24" (width) x 24" (depth) and has four universal canisters for use with any NDC needed and up to 136 assigned dispensers.

### ■ Universal Canister

The universal canister can dispense various medications that were previously dispensed by hand. Freedom from manual filling saves pharmacists time and guarantees accurate dispensing.

### ■ Verification Process for Drug Replenishment

The packager prevents users from refilling the medication incorrectly by scanning the barcode for replenishment.

### ■ RFID Function

Achieve higher levels of safety management. Every single RFID on the canisters is recognized automatically, which allows the users to set the canister wherever they want.

### ■ Automatic 4-Color Penliner

For additional adherence, Yuyama can provide a helpful solution for your patient in the form of the 4-color penliner. Your patients will more easily understand when to take medication by referencing the colorful line.

## Additional Product Modules

### ■ EV-180UC

Fully-Automatic Vial-Filling Machine EV-180UC. The universal canister is the solution for generic medications. The canister enables users to dispense various medications after calibration. It means that pharmacists no longer need to order the additional canisters for sudden brand-generic changes.

## Markets Served

- Central Fill
- Independent Retail
- Retail Chain
- Long-Term Care
- Nutraceuticals

## Trade Shows/Meetings Attended

- NCPA Annual Convention
- ABC ThoughtSpot
- Cardinal Health RBC

## Ordering Information

For additional information, call (847) 593-1005, visit our website [www.yuyamarx.com](http://www.yuyamarx.com), or email [yusa.sales@yuyama-usa.com](mailto:yusa.sales@yuyama-usa.com).

